

Milling Shear and Camber into a solid hull with a power tool

By: John Cheevers

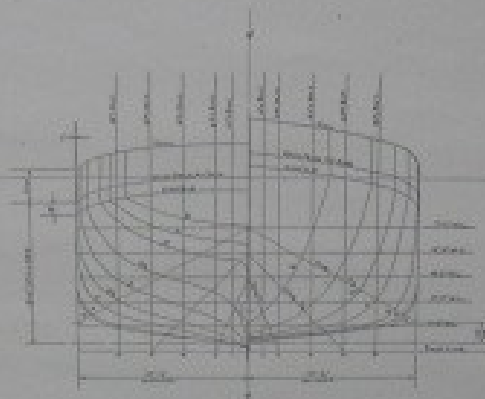
10/24/2007

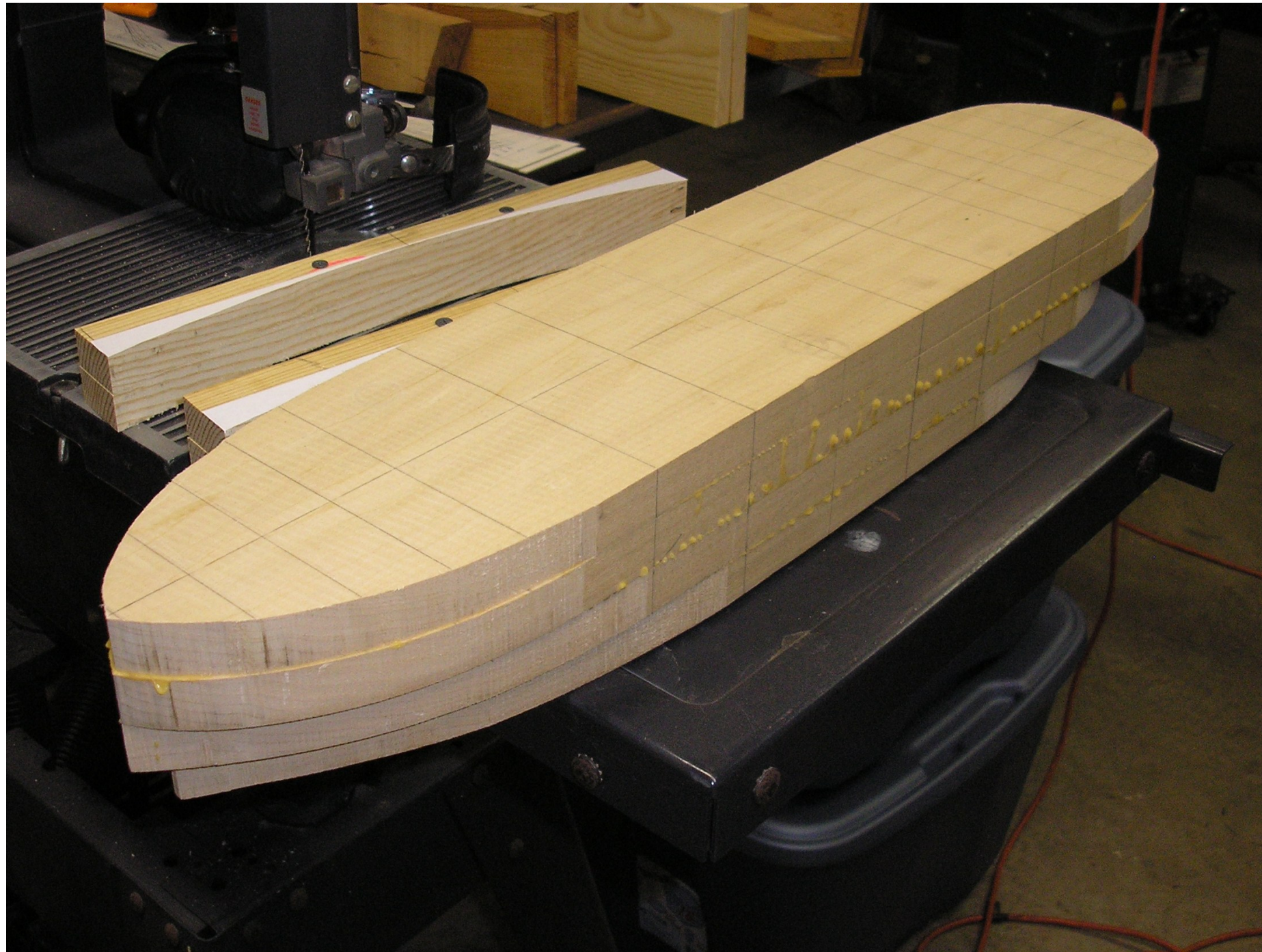




How its Done







DIAGONALS

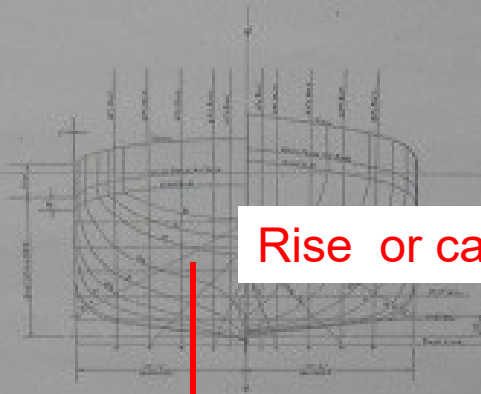
STATION	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
STATION	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100

HALF DIAGONALS

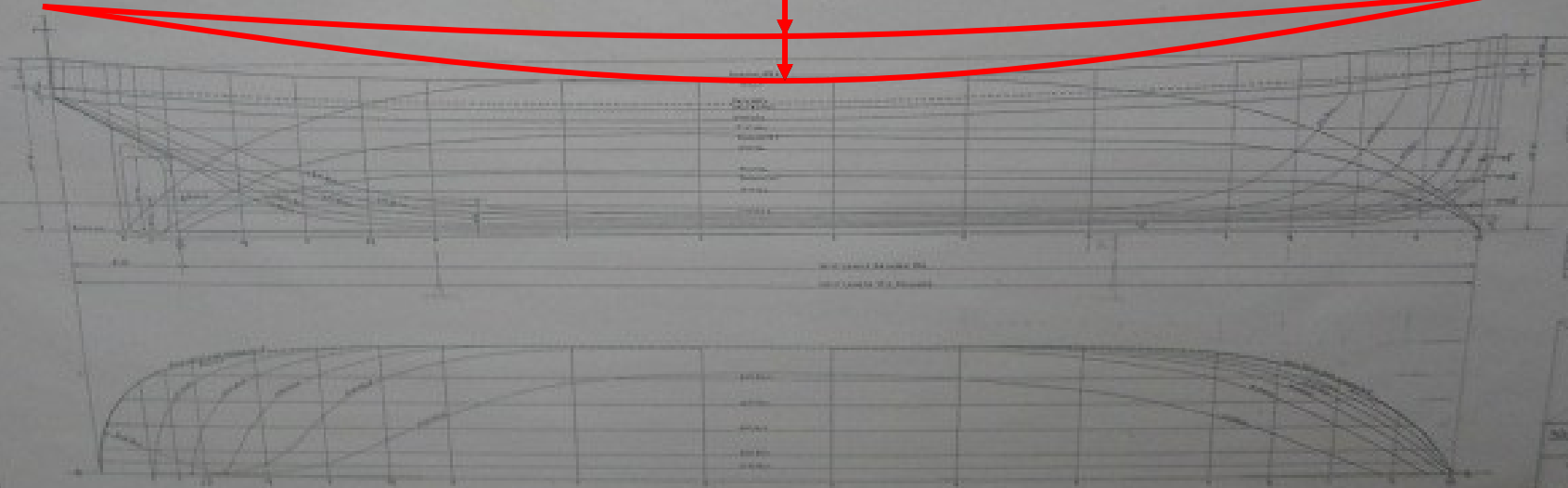
STATION	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
STATION	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100

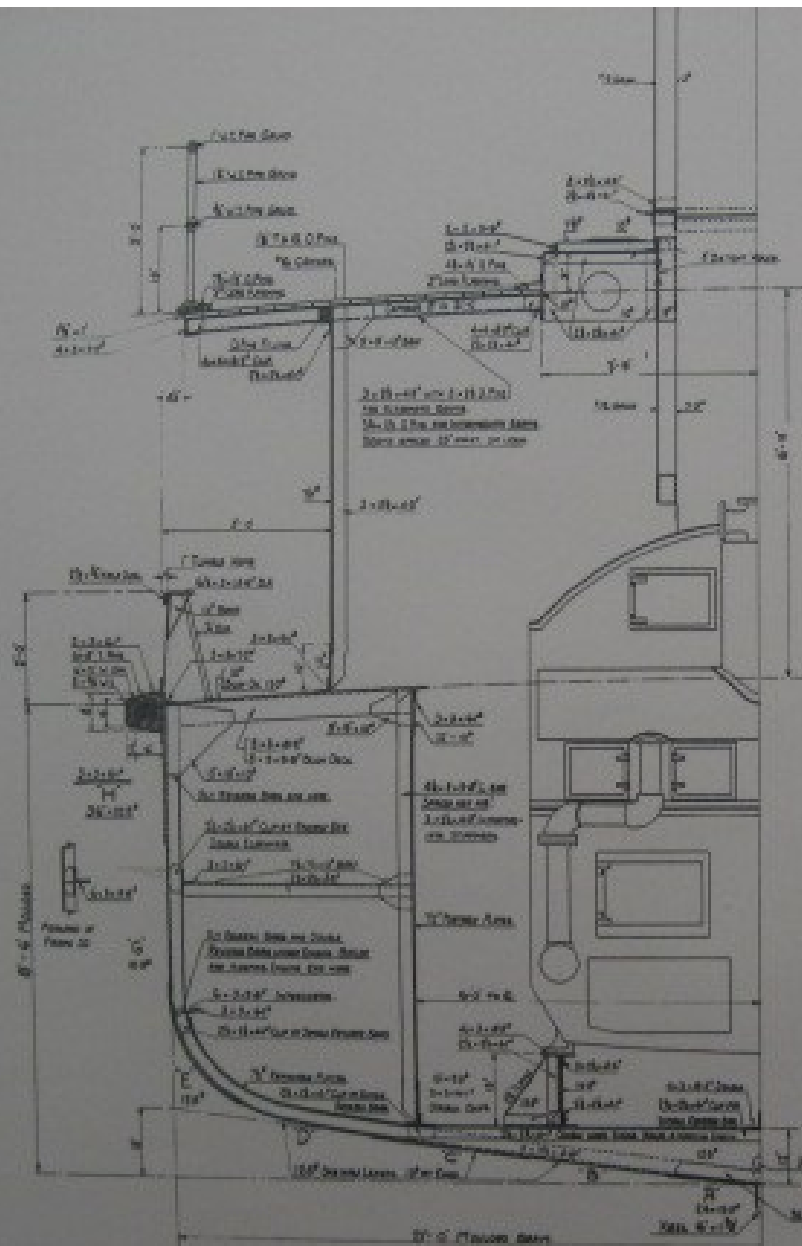
HEIGHTS ABOVE BASE

STATION	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
STATION	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100

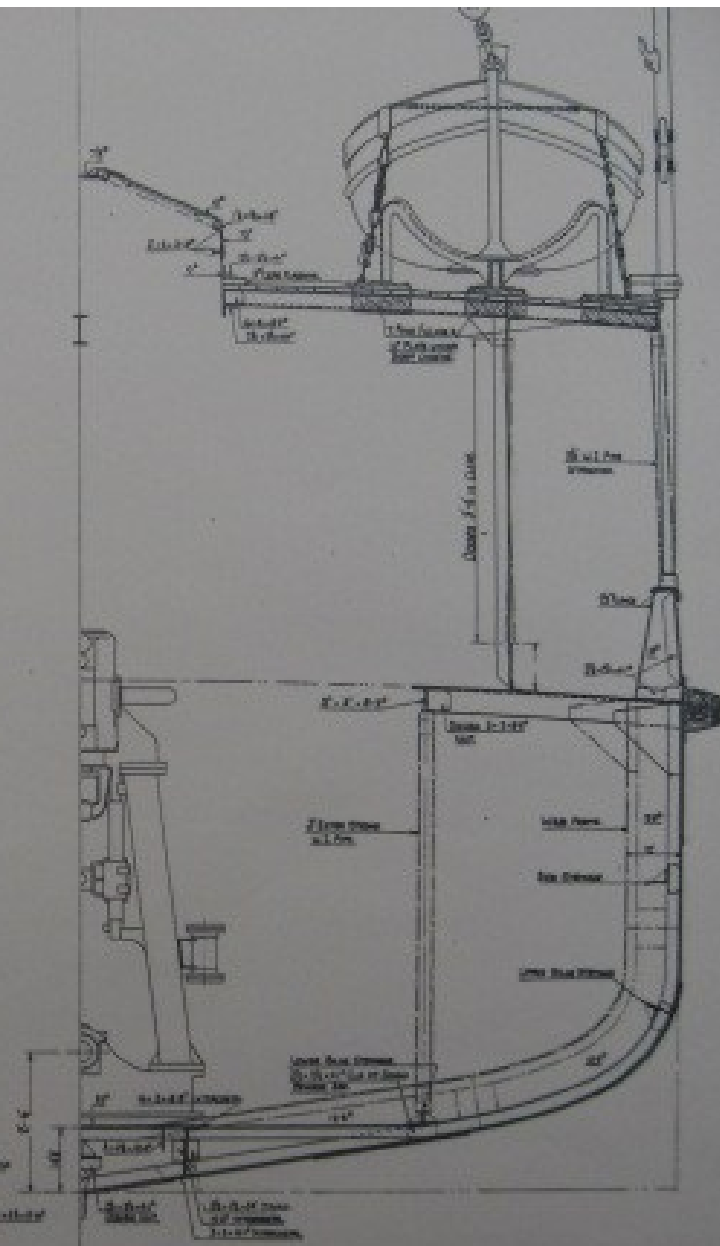


Rise or camber at midship

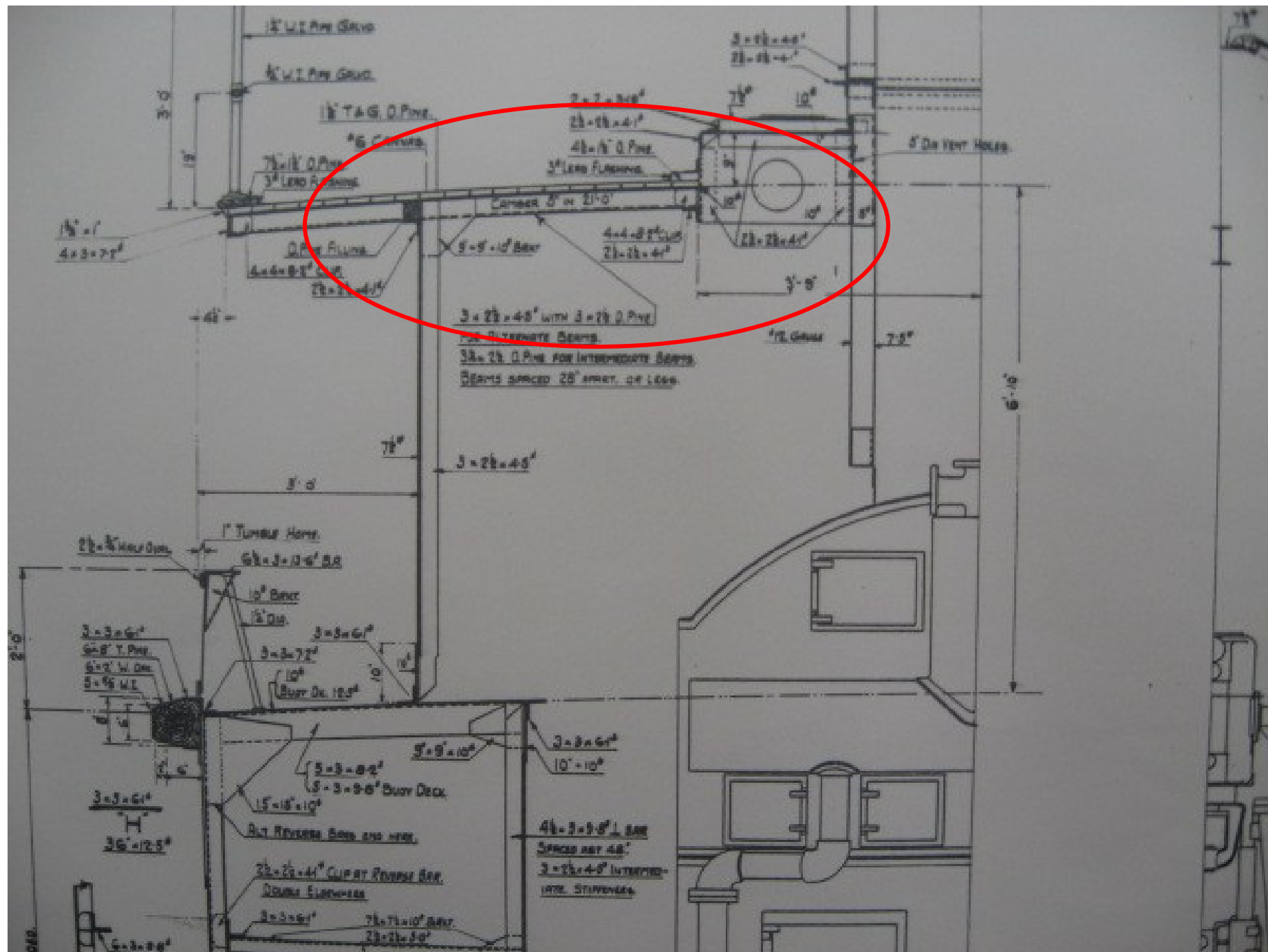


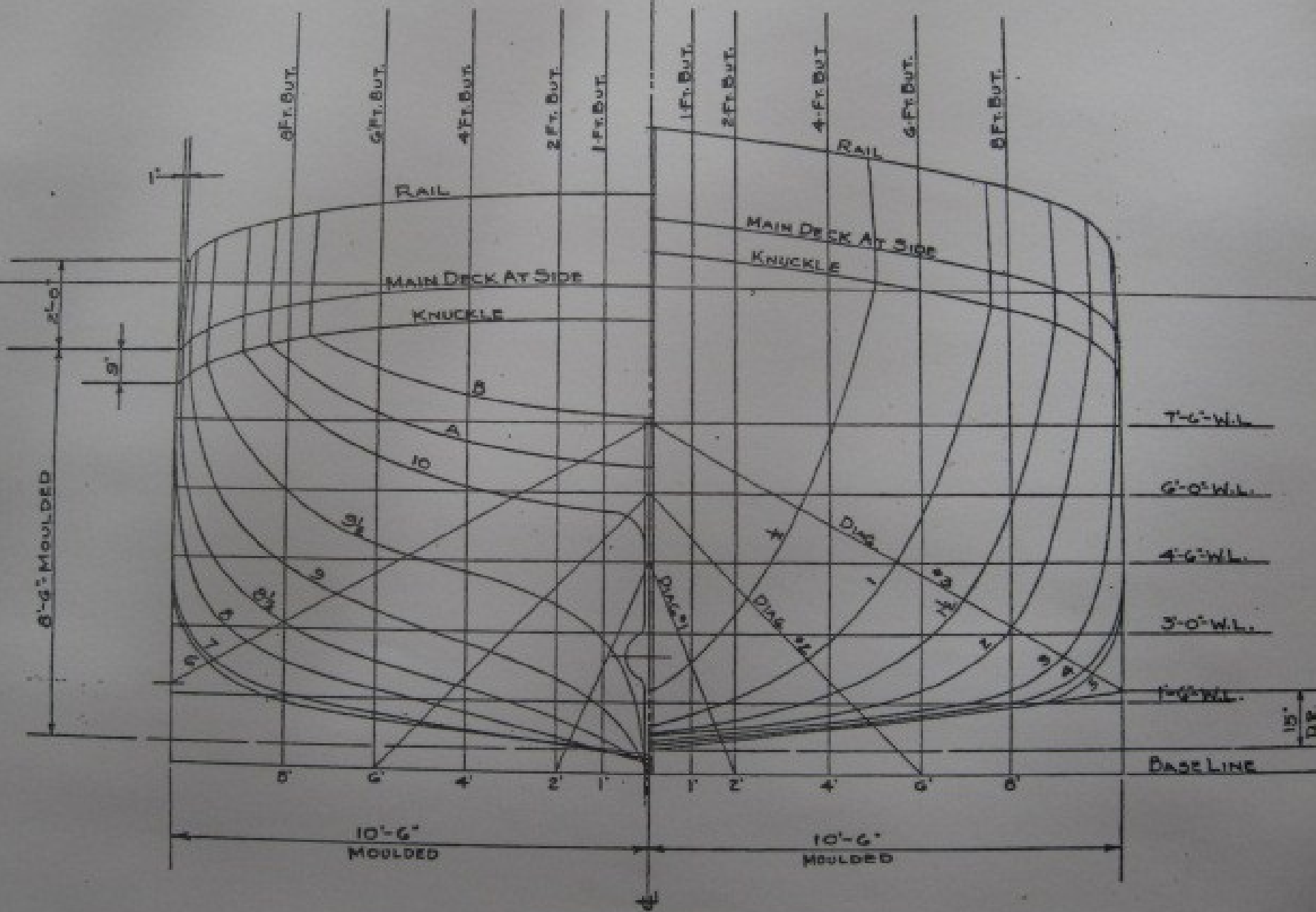


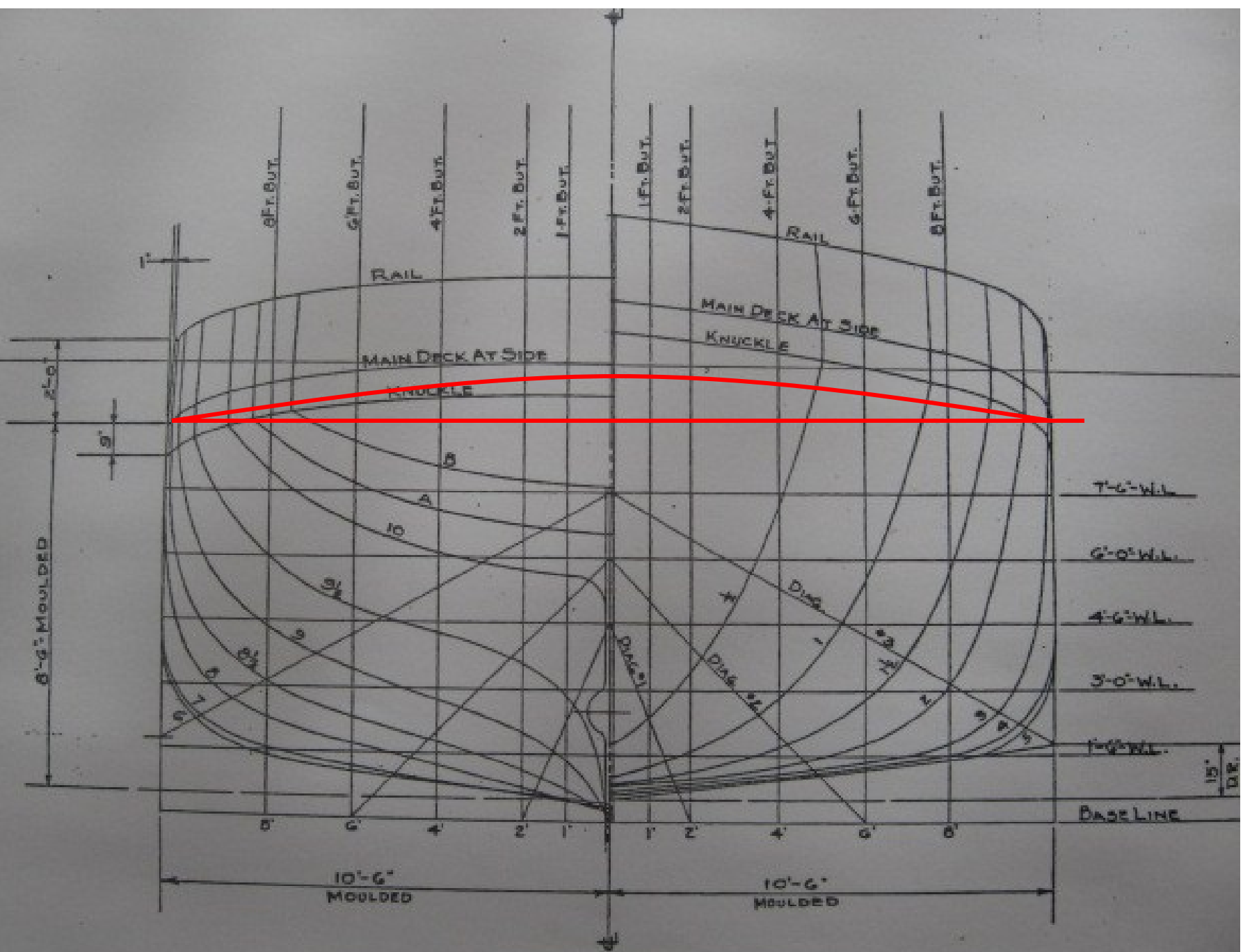
Looking Forward

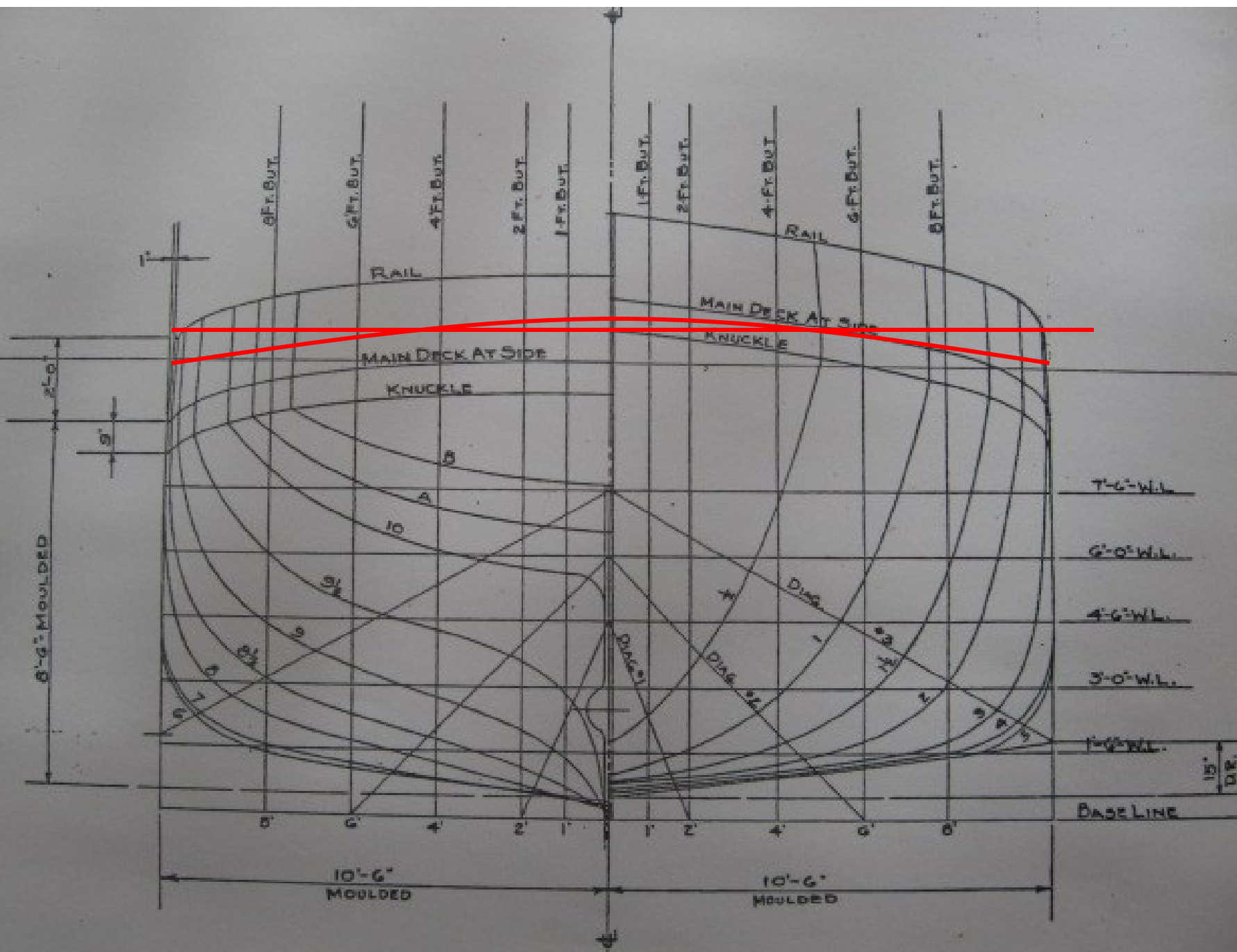


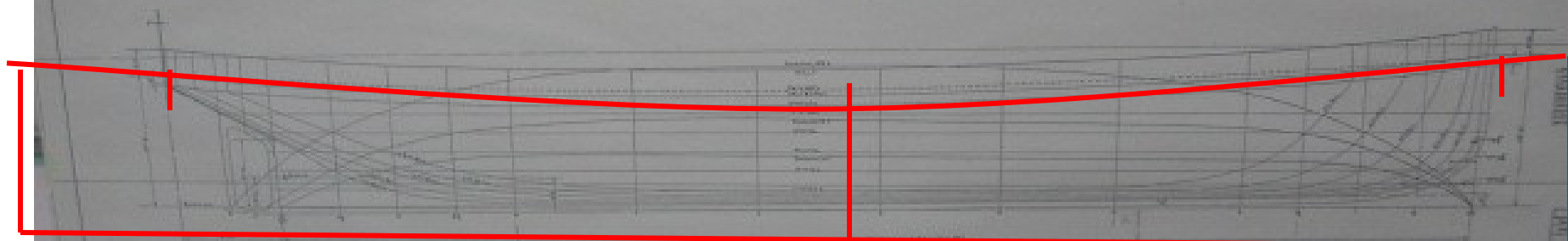
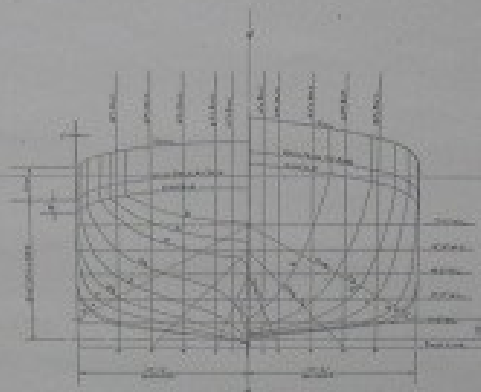
Looking Aft

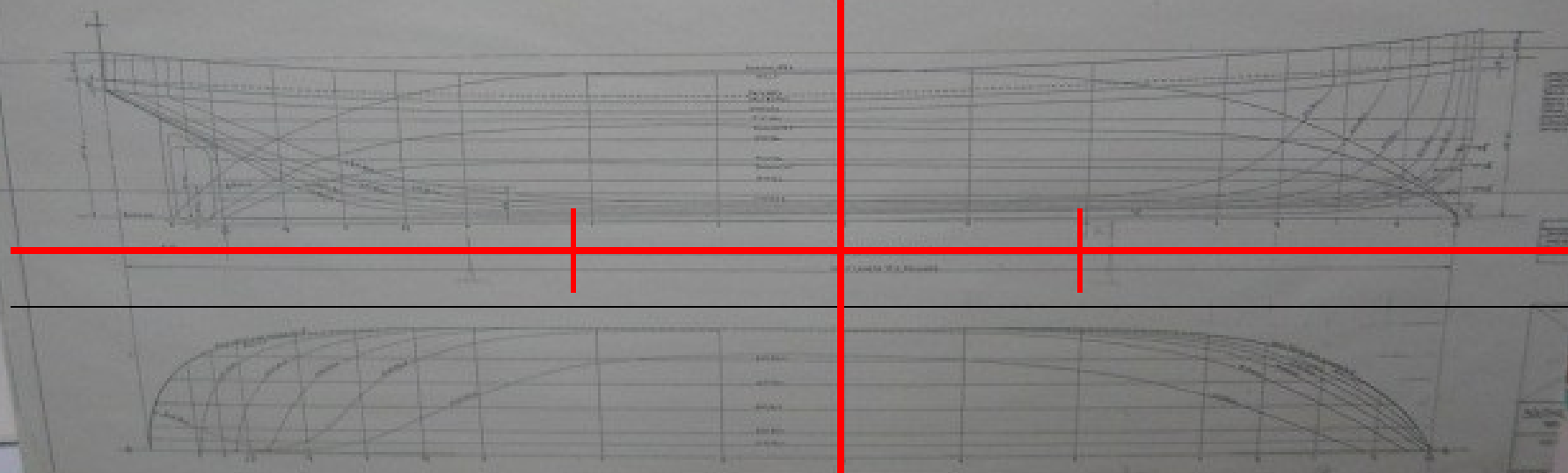
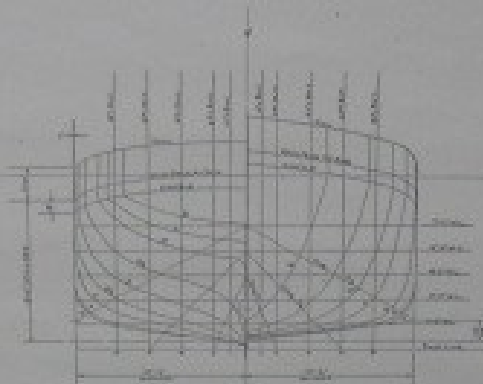


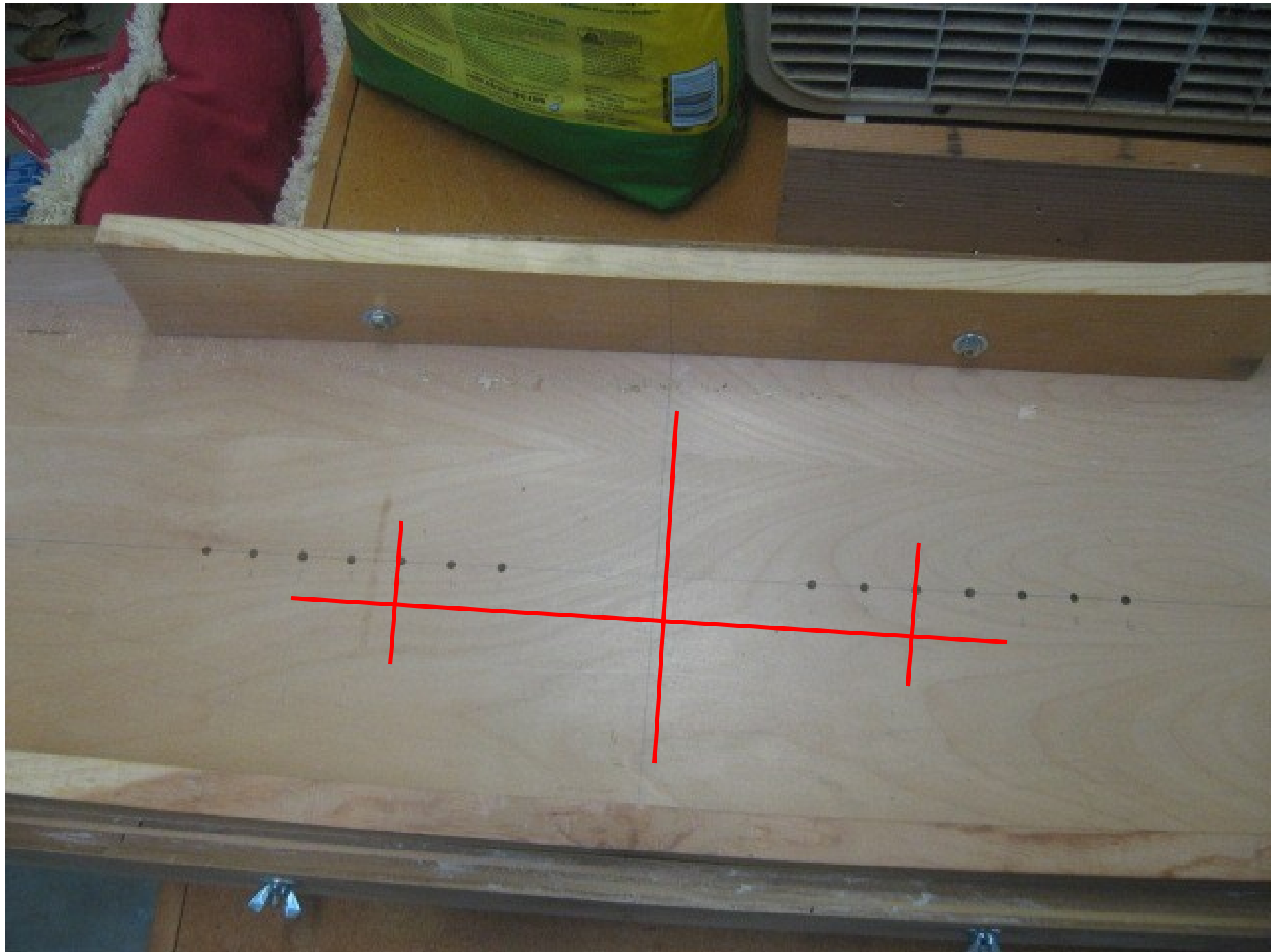




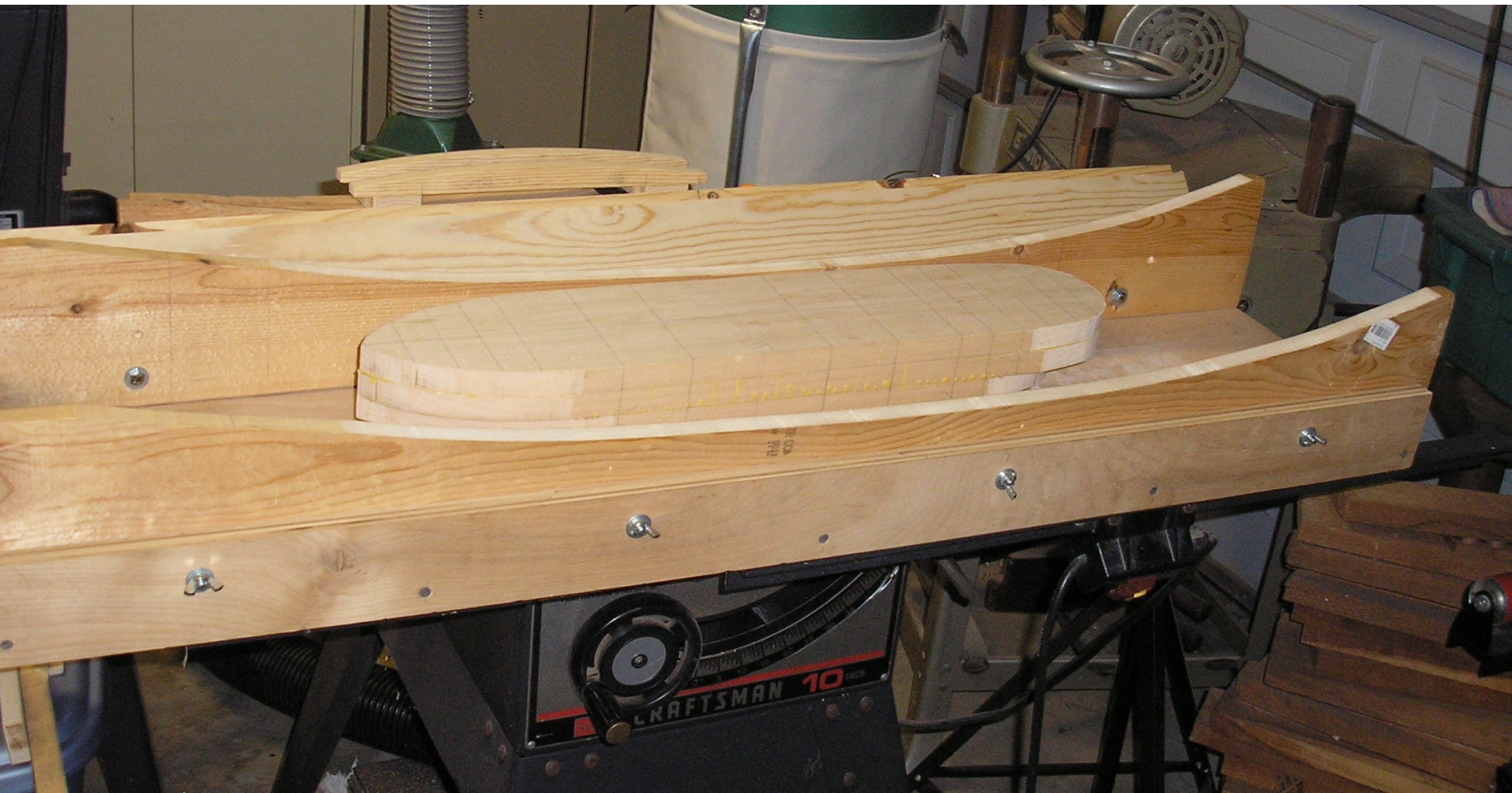














Boiler Hatch Casing.
10 LBS.

Hand Pum
C

2 1/2 Lap 3/8

1 1/2 x 3/4 Ha
Cofferd
10 LBS.

6 x 4

CHEEVERS, J.F.

MARIN
B-1

2 1/2 Rivet

2 Lap 3/8

2 Rivets 2 1/2

3 x 3 x 7

0.000000

E52

688-4900

10 LBS.

10 LBS.

10 LBS.

10 LBS.

10 LBS.

10 LBS.

10 LBS.

10 LBS.

10 LBS.

10 LBS.

10 LBS.

10 LBS.

10-1/4 IN 42

7-1/2 IN 30

TUSCARORA

9-1/2 IN 38

5 IN 21

BEECH

6 IN 34

YORKTOWN

3-1/2 IN 34

6 IN 29

6 IN 23

BASE LINE

HORIZONTAL SCALE

7710 6

4 x 3 x 8 LBS.

15 LBS.

4 x 3 x 8 LBS.

12 1/2 LBS.

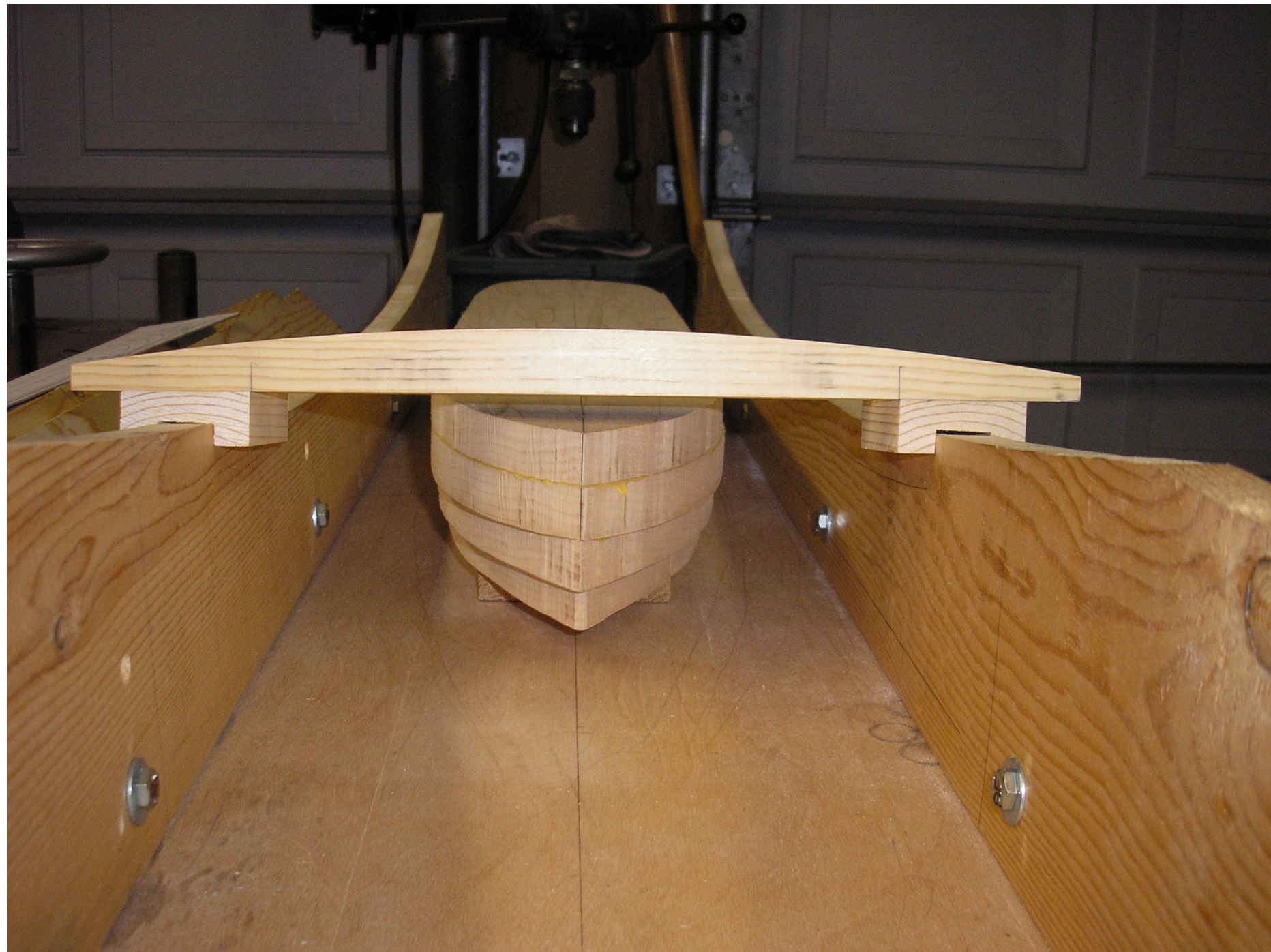
7 x 7 LBS.

15 LBS.

3 x 3 x 7 LBS.

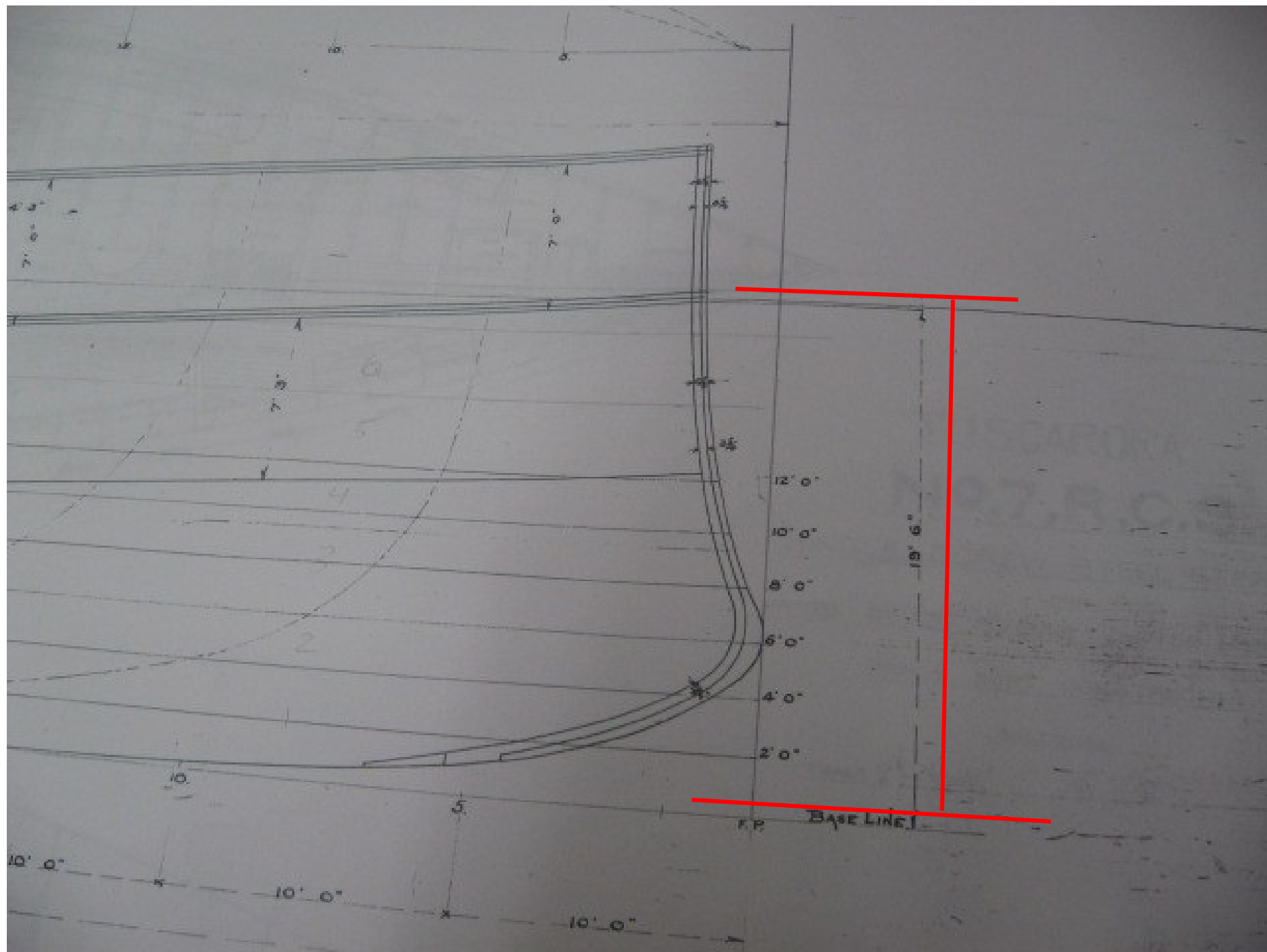
B

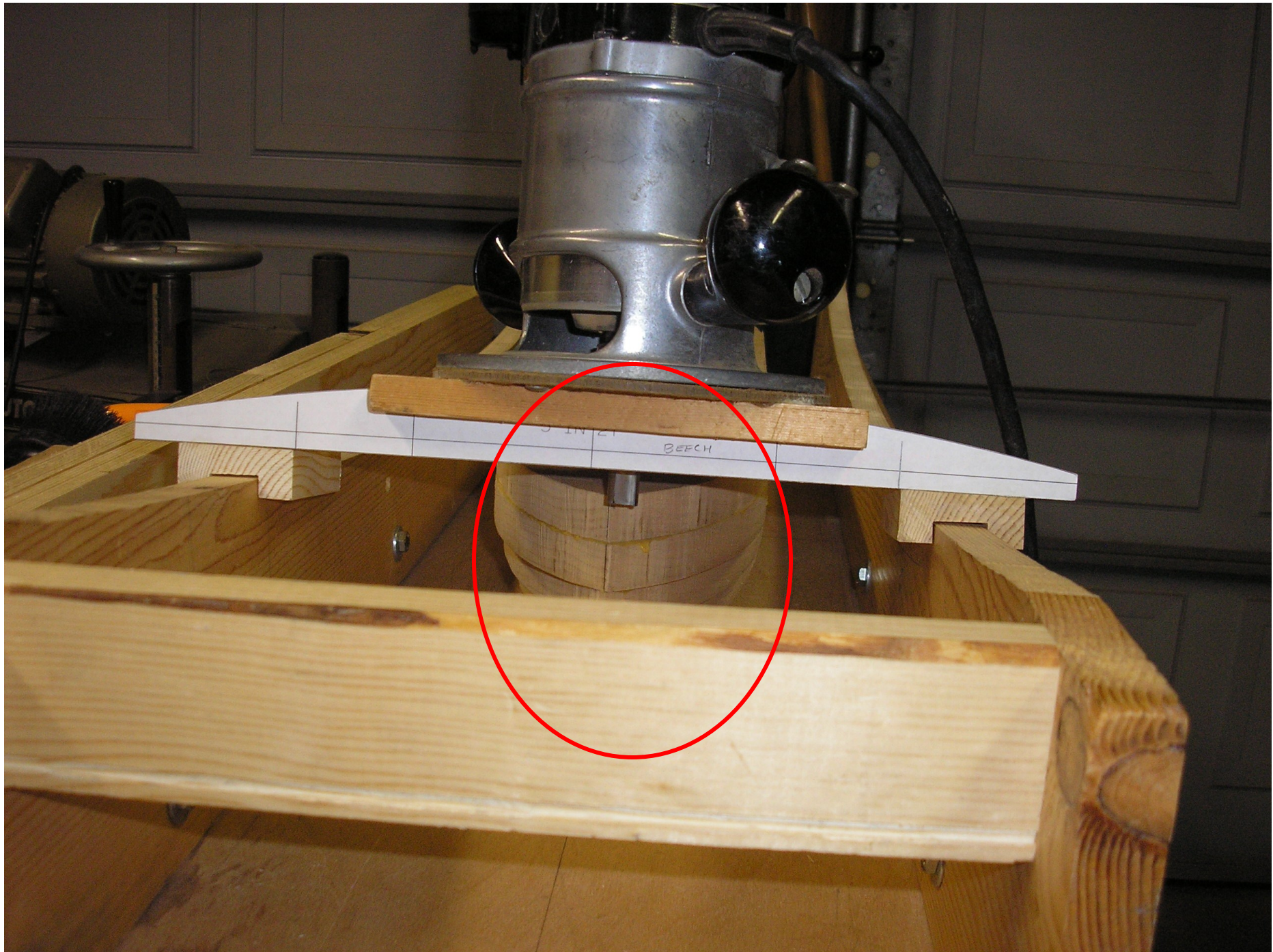








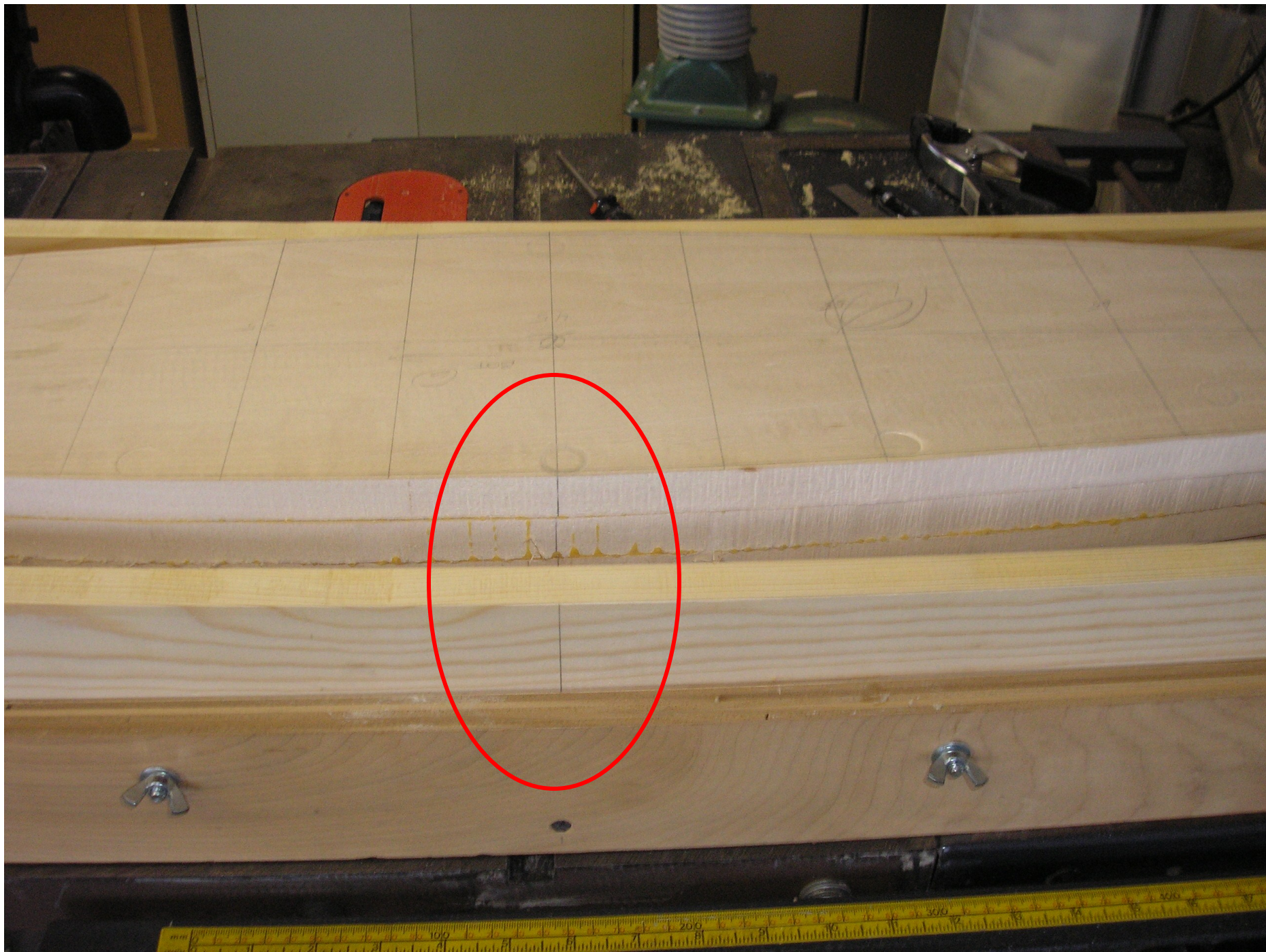




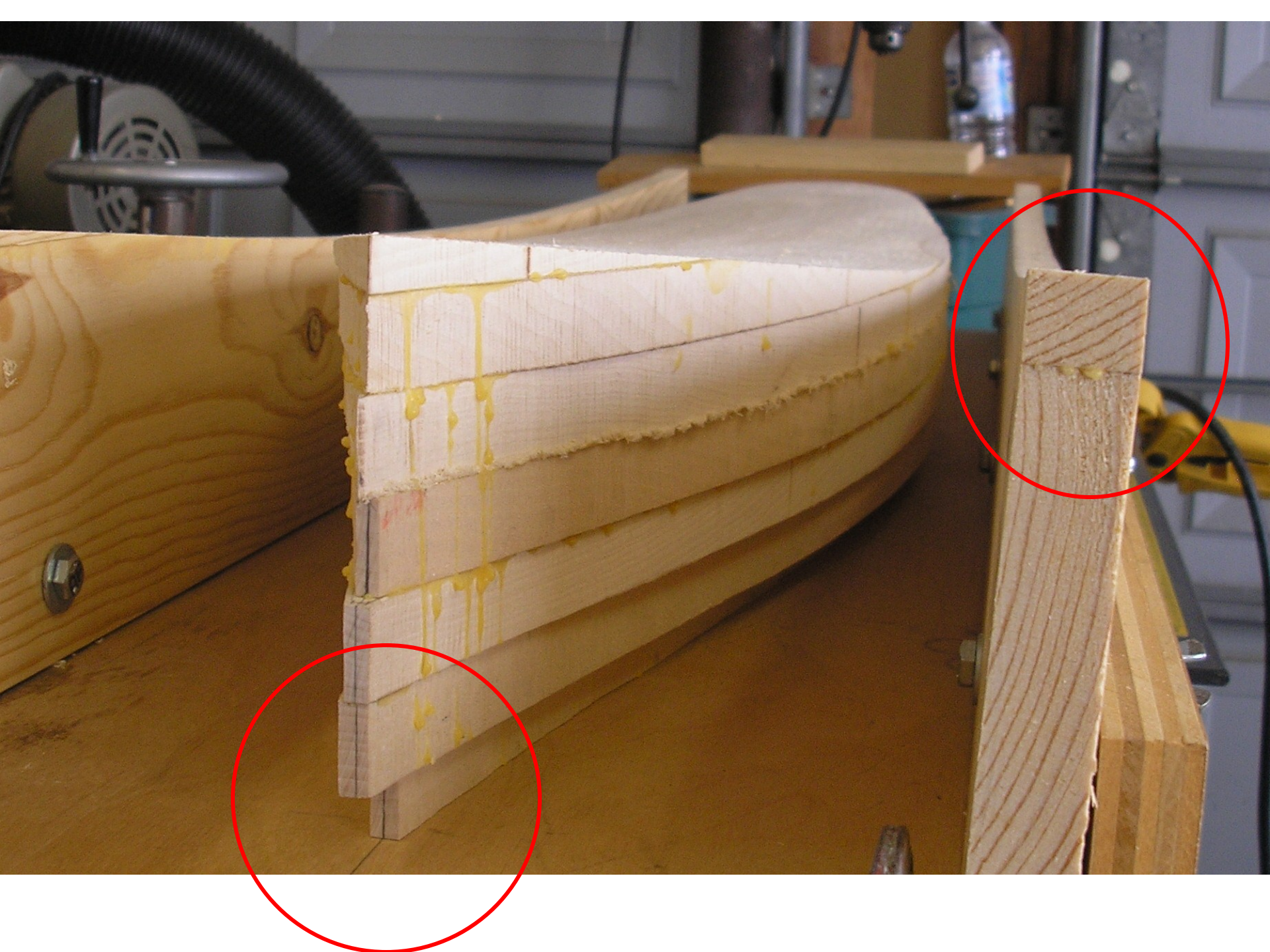


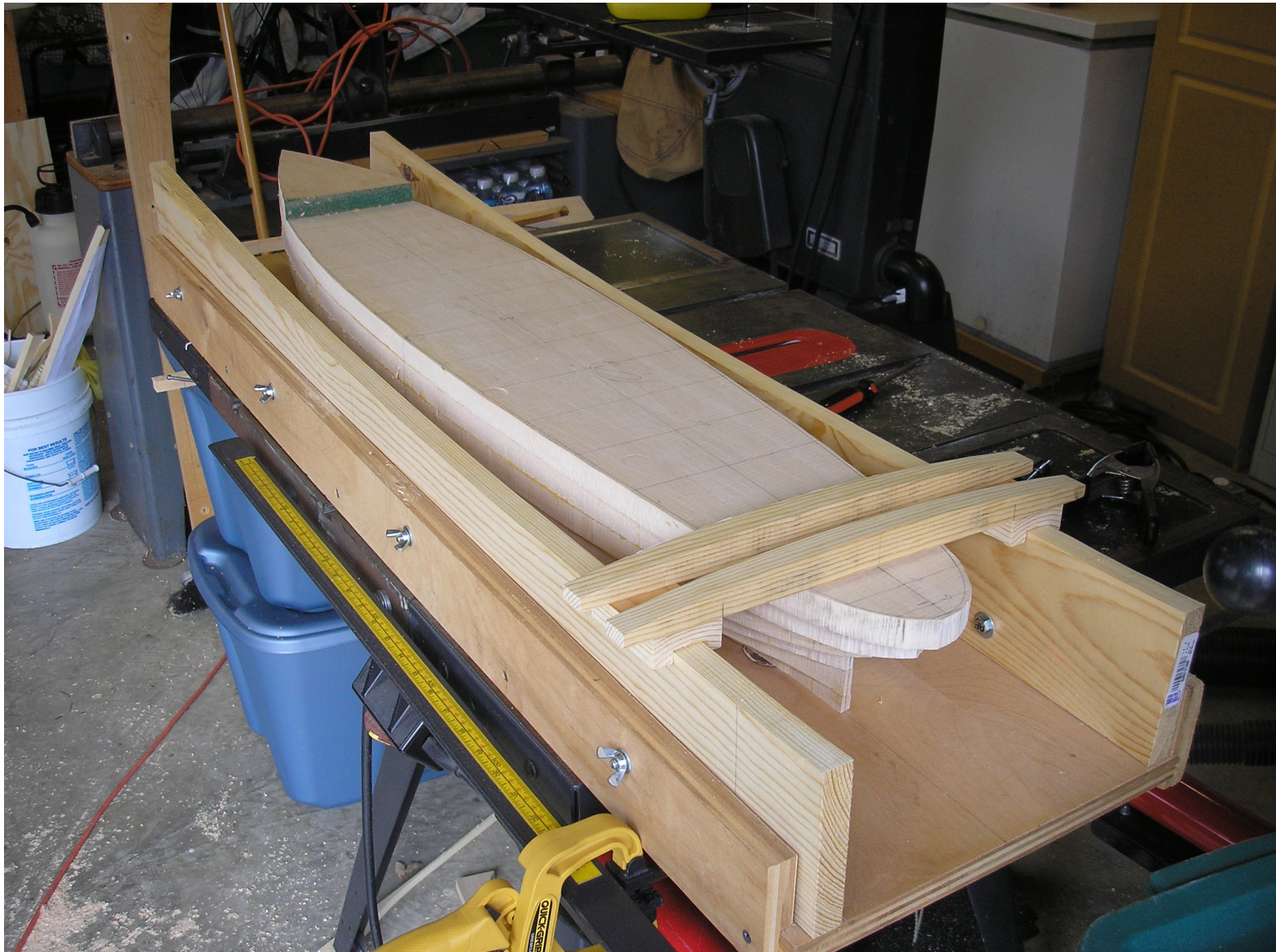






























- **Results:**
 - **Constant/Consistent camber**
 - **Quick operation**
 - **No hull twist**
 - **Infinitely adjustable**

– **Multiple** cambers

– **Questions?**



The Beginning